# A Tubacex Technology

# 4½ in 11.6 lb/ft TX28-110 (N08028)

Box end finish: Cu-Plating Lubrication: API-Modified

Clearence: Standard Bevel: 45°

## PIPE BODY CHARACTERISTICS

Nominal OD	4.500 in
Nominal ID	4.000 in
Min. Yield Strength	110 ksi
Nominal Wall Thickness	0.250 in
Minimum Wall Thickness	90 %
Drift	3.875 in

#### **CONNECTION PROPERTIES**

Coupling OD (nominal)	4.902 in
Coupling ID (nominal)	3.952 in
Make-up Loss	3.342 in
Coupling Length	7.441 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

#### **CONNECTION PERFORMANCE**

Tensile Yield Load	367 klb
Compression Yield Load	294 klb
Internal Yield Pressure	11 000 psi
External Pressure Resistance	7 580 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	142 klb

## **TORQUE VALUES**

Minimum Make-up torque	4 120 ft·lb
Optimum Make-up torque	4 570 ft·lb
Maximum Make-up torque	5 030 ft·lb
Minimum Shoulder Torque	230 ft·lb
Maximum Shoulder Torque	230 ft·lb
Maximum Operational Torque	5 490 ft·lb

Connection qualified as per ISO 13679:2002 - CAL IV



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PCTDS-SENTINEL\_One-4.5-11.6-TX28-110

Date of issue (dd/mm/yyy): 31/10/2024

TUBACEX